superior packaging
INDUSTRIES (PTY) LTD

Reg No. 2002/015259/07
24 Old Mill Road, Ndabeni, South Africa, 7405
P O Box 869, Howard Place, South Africa, 7450
Tel: +27(0) 21 531-6634, Fax: +27(0) 21 531-6635
email : enquiries@superiorpackaging.co.za
www.superiorpackaging.co.za

TECHNICAL DATA SHEET

Customer	Product Description	Product Code	Bar Code
Generic	SAPEX GRAPE BAG	GENEE40032	N/A

PRODUCT CONSTRUCTION			BAG SPECIFICATION	
	Material	Weight	Bag Specification	
1	Low Density Polyethylene	27.66gsm	Bag Width	305mm
2	Ink	2gsm	Bag Length	250mm
3			Gusset	n/a
4			Tolerance	+/- 10%
5			Seal Type	Side Seal
Total Grammage (Tolerance ± 10%)		**29.66gsm**	Punches/ Vents	Please see layout

COLOURS

	Colour	Pantone		Colour	Pantone
1	WHITE		5		
2	GREEN	368c	6		
3	BLUE	294c	7		
4			8		

BAG LAYOUT: Please see attached drawing

Delivery	Bags are baled and wrapped in polyethylene or packed into a polyethylene lined cardboard carton. Bale/ carton is placed on a pallet protector on the pallet. The pallet is pallet wrapped to secure goods during transport.
Storage	Store in a dry ventilated area out of direct sunlight. Ideal conditions are between 10 and 25°C. Material should be used within 1 year of manufacture.
Compliance	All orders are manufactured in accordance with our standard practices which ensure compliance to regulatory and statutory, food safety and quality requirements. Please see the detailed food safety attachment.

This specification has been designed and produced specifically for the product described. This specification has not been tested for any other application and thus may not be used for the packing of any other product.

SPECIFICATION APPROVAL

For Superior Packaging	Sulene vd Westhuizen		29/09/2026